
Page 1

Accept

[illegible]**Setup Start**[illegible]

Stop

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

[illegible]**Cust Item ID:**

Author	Year	Country	Sample Size	Study Design	Findings
Smith et al.	2005	USA	1,200	Longitudinal	Increased risk of depression in children of parents with MDD.
Johnson et al.	2007	UK	800	Cross-sectional	Maternal MDD associated with child behavioral problems.
Lee et al.	2009	Canada	1,500	Longitudinal	Paternal MDD linked to child academic difficulties.
Wong et al.	2011	Australia	900	Cross-sectional	Family MDD history predicts child mental health issues.
Chen et al.	2013	China	1,100	Longitudinal	Maternal MDD associated with child emotional problems.
Miller et al.	2015	USA	1,300	Cross-sectional	Paternal MDD linked to child conduct problems.
Nguyen et al.	2017	Vietnam	1,000	Longitudinal	Family MDD history predicts child mental health issues.
Kim et al.	2019	South Korea	1,400	Cross-sectional	Maternal MDD associated with child emotional problems.
Patel et al.	2021	India	1,600	Longitudinal	Paternal MDD linked to child academic difficulties.
Roberts et al.	2023	USA	1,700	Cross-sectional	Family MDD history predicts child mental health issues.

Customer:

Run Start

1. **1.1** The purpose of this document is to provide a clear and concise overview of the project's objectives, scope, and deliverables.

2. **1.2** This document is intended for use by all project team members and stakeholders.

3. **1.3** The project is a new initiative to develop a web-based application for managing customer data.

4. **1.4** The project is expected to be completed by the end of the year.

5. **1.5** The project is a high-priority initiative for the company.

6. **1.6** The project is a strategic initiative for the company.

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Date: 11-09-13

Tooling:

Date:

Stop

[illegible]

QC:

Date:

SPC (Y/N):

Date:

Draw Nbr	Revision Nbr	
D4000	A	

0.00

[illegible]

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

QC2- Inspect parts off machine FAI/FAIB

0.00

[illegible]

QC

Memo

0.00

Quality Control

B11-9-13

HB 11-9-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 73678

Tuesday, September 13, 2011 9:18:44 AM



Page 2

Item ID: D4000-11	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Cap					
Start Date: 9/13/2011	Start Qty: 10.00		Cust Item ID:		
Required Date: 9/16/2011	Req'd Qty: 10.00		Customer:		
Reference:					

Approvals:	Process Plan: _____	Date: _____	Tooling: _____	Date: _____	Run	Start	
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		<i>Sub 10/13</i>		<i>(X9)</i>			
170 Packaging Packaging	Identify as per dwg & Stock Location: <i>WA</i> Memo	0.00 0.00				<i>(9x)</i>	<i>SEP 11-09-13.</i>		
180 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						<i>11/9/14</i>	<i>MF 11-09-13</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, September 13, 2011 9:18:39 AM

Page 1

Work Order ID: 73678



Parent Item: D4000-11



Parent Item Name: Cap

Start Date: 9/13/2011

Required Date: 9/16/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP rev A 10.02.03 new issue Prelim EC verified by:DD IPP rev B
10.05.13 ecn10-562 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.032

Purchased

No

100

sf

98.5000

0.001

0.01



B11-9-13

6061-T6 Sheet 0.032"

Location

Loc Qty

Loc Code

MAT021

98.5

118106

96

16954

2.5

16954

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

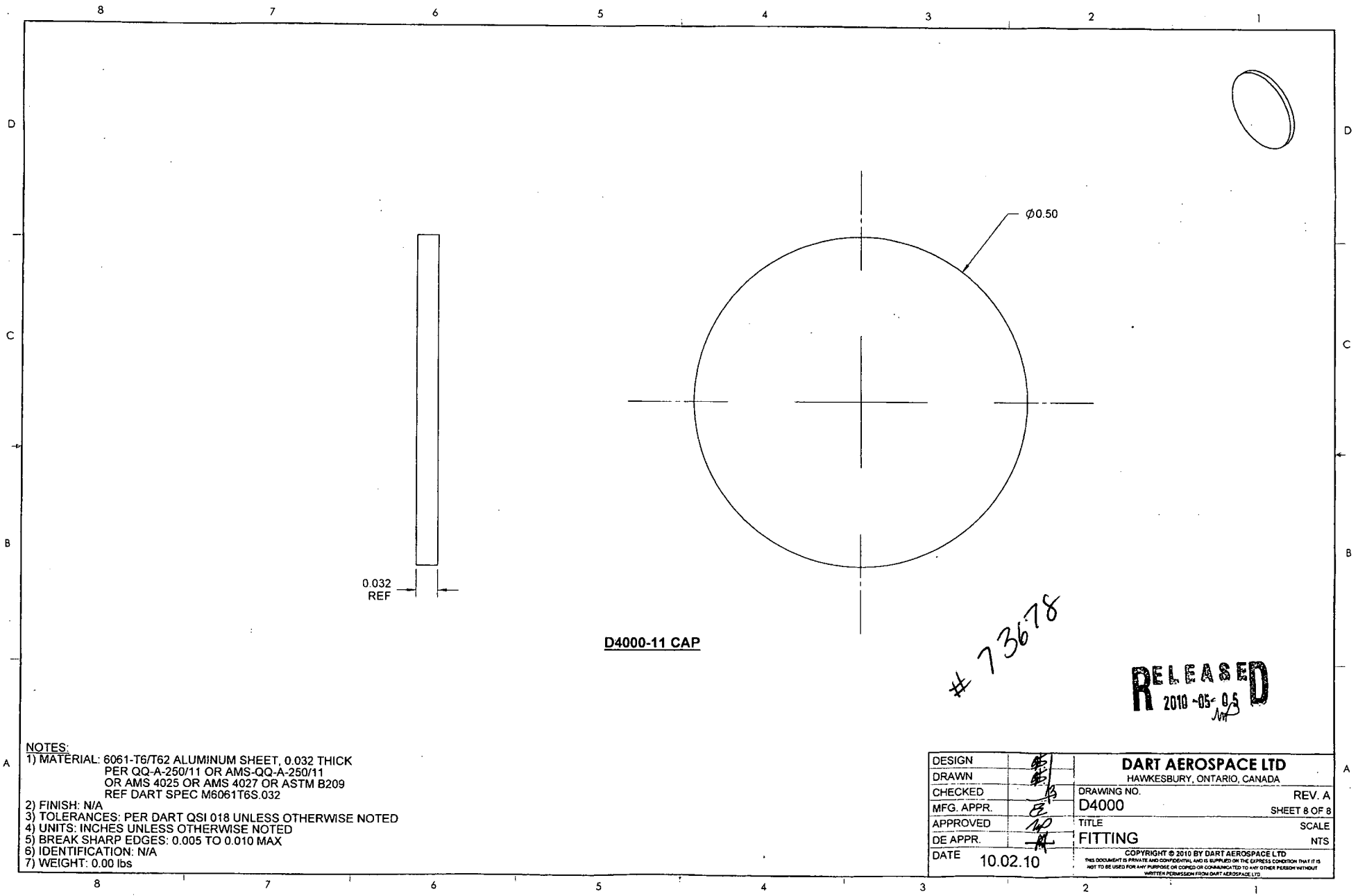
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D4000-11 CAP

73678

RELEASED
2010-05-05

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.032
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.00 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4000	SHEET 8 OF 8
APPROVED		TITLE	SCALE
DE APPR.		FITTING	NTS
DATE	10.02.10	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries